

Going beyond the limit:  
NEW PEC-TA-P

Cast-in channels PEC-TA(-P)

European Technical Assessment  
ETA-16/0929



# PEC-TA(-P) Anchor Channels

## Disclaimer

This European Technical Assessment is only valid for original products manufactured by Hilti with specifications described in this document. It is your responsibility to verify the suitability of a product for your specific application.

## Allgemeine Hinweise

Diese Europäische Technische Bewertung gilt nur für Original-Produkte, die von Hilti mit den in diesem Dokument beschriebenen Spezifikationen hergestellt wurden. Es liegt in der Verantwortung des Anwenders, die Eignung eines Produkts für die spezifische Anwendung zu überprüfen

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-16/0929  
of 21 December 2020

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Anchor channels (PEC-TA) with channel bolts (HBC)

Product family  
to which the construction product belongs

Anchor channels

Manufacturer

PEC Europe GmbH  
Obere Kaiserswerther Straße 56  
47249 Duisburg  
DEUTSCHLAND

Manufacturing plant

Hilti Werke

This European Technical Assessment  
contains

31 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 330008-03-0601

This version replaces

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## Specific Part

### 1 Technical description of the product

The anchor channels (PEC-TA) with channel bolts (HBC) are a system consisting of C-shaped channel profile of carbon steel or stainless steel and at least two metal anchors non-detachably fixed to the channel back and channel bolts.

The anchor channel is embedded surface-flush in the concrete. Channel bolts (HBC) with appropriate hexagon nuts and washers are fixed to the channel.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor channel is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor channel of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic                                                             | Performance         |
|--------------------------------------------------------------------------------------|---------------------|
| Characteristic resistance under tension load (static and quasi-static load)          |                     |
| - Resistance to steel failure of anchors, connection and channel lips                | See Annex C1        |
| - Resistance to steel failure of channel bolt                                        | See Annex C9        |
| - Resistance to steel failure by exceeding the bending strength of the channel       | See Annex B5 and C2 |
| - Max. installation torque                                                           | See Annex B5        |
| - Resistance to pull-out failure of the anchor and to concrete cone failure          | See Annex C3 and C4 |
| - Min. edge distance, spacing and member thickness                                   | See Annex B3        |
| - Characteristic edge distance and spacing to avoid splitting of concrete under load | See Annex C3 and C4 |
| - Resistance to blow-out failure – bearing area of anchor head                       | See Annex A4        |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|
| <p>Characteristic resistance under shear load (static and quasi-static load)</p> <ul style="list-style-type: none"> <li>- Resistance to steel failure of channel bolt</li> <li>- Resistance to steel failure of channel lips, connection and anchor (shear load perpendicular to longitudinal axis of channel)</li> <li>- Resistance to steel failure of channel lips, anchor and connection (shear load in direction of longitudinal axis of channel)</li> <li>- Resistance to concrete failure</li> </ul> | <p>See Annex C9 und C10<br/>See Annex C5 und C6<br/><br/>See Annex C5 und C6<br/><br/>See Annex C7</p> |
| <p>Characteristic resistance under combined tension and shear load (static and quasi-static load)</p>                                                                                                                                                                                                                                                                                                                                                                                                       | <p>See Annex C8</p>                                                                                    |
| <p>Characteristic resistances under cyclic fatigue tension load</p>                                                                                                                                                                                                                                                                                                                                                                                                                                         | <p>See Annex C12 to C13</p>                                                                            |
| <p>Displacements (static and quasi-static load)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <p>See Annex C5 and C7 to C8</p>                                                                       |
| <p>Durability</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | <p>See Annex B1</p>                                                                                    |

### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic          | Performance   |
|-----------------------------------|---------------|
| Reaction to fire                  | Class A1      |
| Characteristic resistance to fire | See Annex C11 |

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330008-03-0601, the applicable European legal act is: [2000/273/EC].

The system to be applied is: 1

### 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

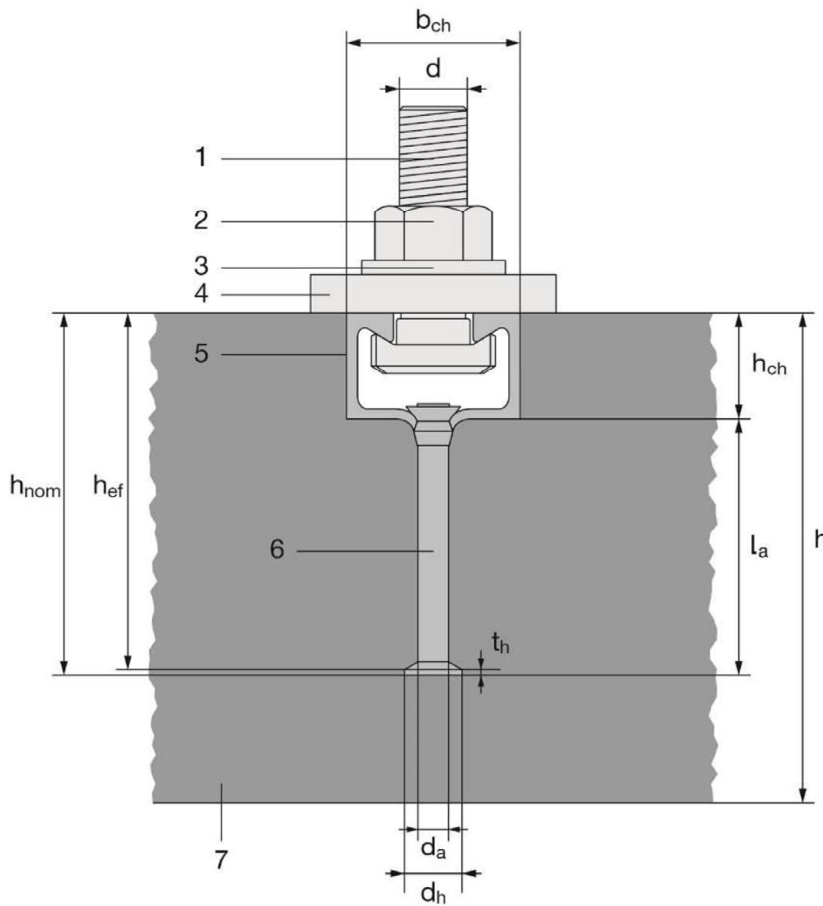
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 21 December 2020 on Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock  
Head of Section

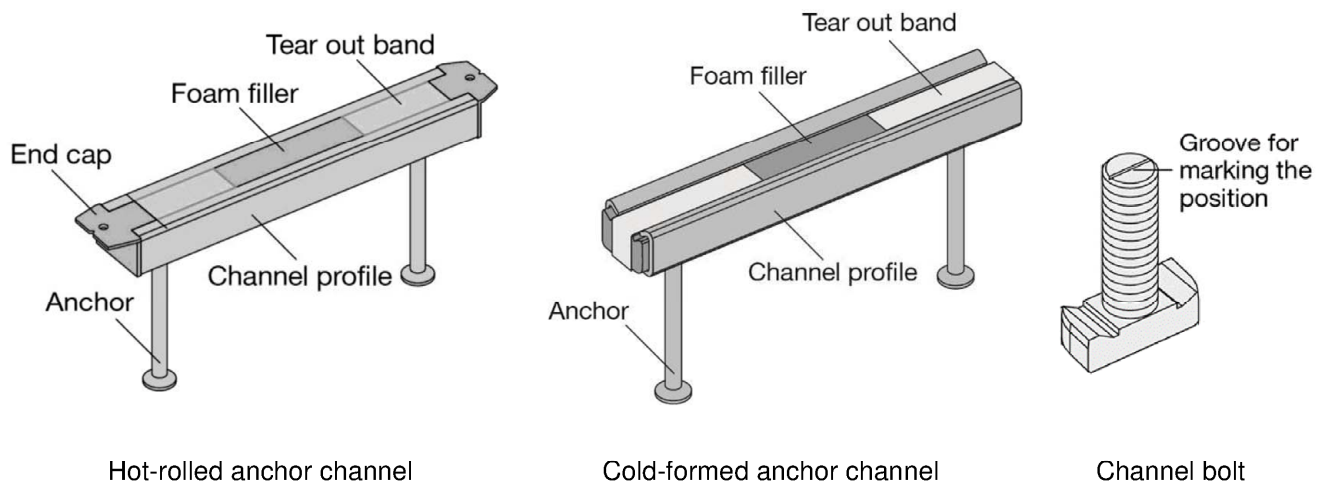
*beglaubigt:*  
Müller

**Product and installation condition**



**Key**

- 1 channel bolt
- 2 hexagonal nut
- 3 washer
- 4 fixture
- 5 channel profile
- 6 anchor
- 7 concrete member



**Anchor channels (PEC-TA) with channel bolts (HBC)**

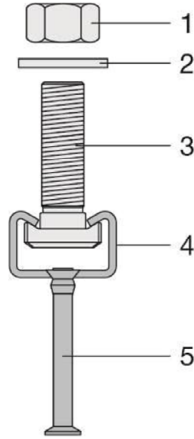
**Product Description**  
Installed condition

Annex A1

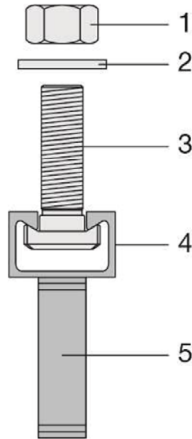
### Anchor channel types

Cold-formed anchor channel

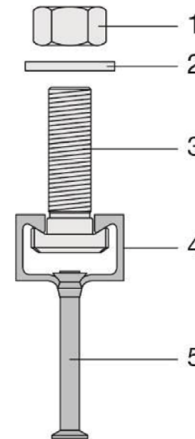
Hot-rolled anchor channel



Round anchor



I-anchor



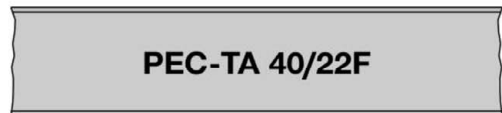
Round anchor

#### Key

- 1 hexagonal nut
- 2 washer
- 3 channel bolt
- 4 channel profile
- 5 anchor

#### Marking of the anchor channels:

PEC-TA(-I) XZ (P)



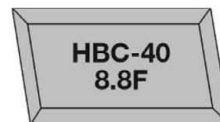
- PEC-TA = Identifying mark of the manufacturer
- P = Additional marking for premium line
- I = Additional marking for I-anchors (no marking in the case of round anchors)
- X = Size of the channel
- Z = Corrosion class / Material
  - F = Hot-dip galvanized
  - A4 = Stainless steel

(e.g. PEC-TA 40/22 F)

- 40/22 = Anchor channel size 40/22
- F = Hot-dip galvanized

#### Marking of the channel bolt:

HBC-X(-N) YZ



- HBC = Identifying mark of the manufacturer
- X = Channel bolt
- N = Additional marking for notching bolt
- Y = Steel grade (4.6, 8.8, 70)
- Z = Corrosion class / Material
  - F = Hot-dip galvanized
  - R = Stainless steel

(e.g. HBC-40/22 8.8F)

- 40 = Channel bolt in combination with PEC-TA 40/22F
- 8.8 = Steel grade
- F = Hot-dip galvanized

### Anchor channels (PEC-TA) with channel bolts (HBC)

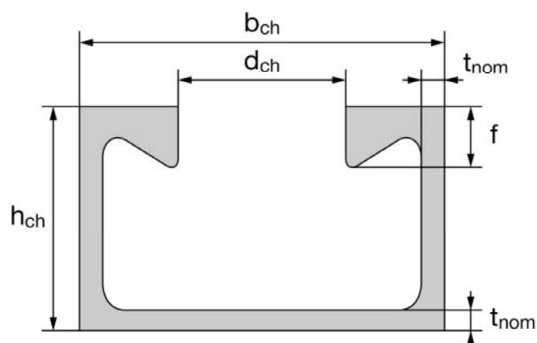
#### Product Description

Anchor channel types and marking

Annex A2



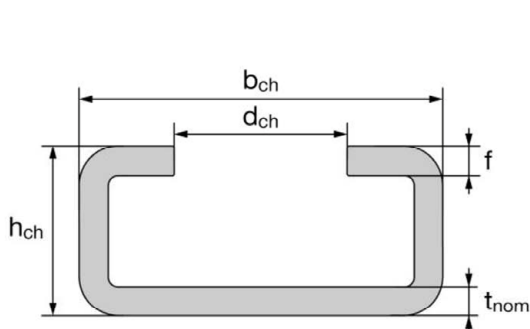
## Channel profiles



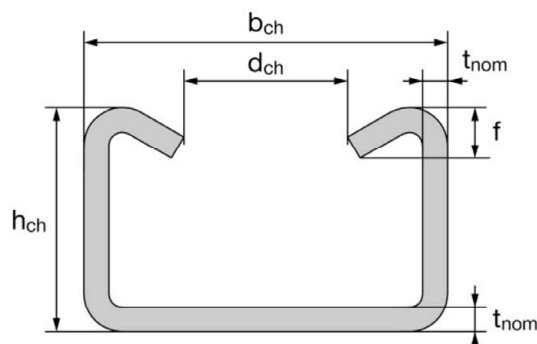
PEC-TA 40/22 (P), PEC-TA 50/30 (P), PEC-TA 52/34

**Table 1: Dimensions of hot-rolled channel profile**

| Anchor channel   | $b_{ch}$ | $h_{ch}$ | $t_{nom}$ | $d_{ch}$ | $f$  | $I_y$              |
|------------------|----------|----------|-----------|----------|------|--------------------|
|                  | [mm]     |          |           |          |      | [mm <sup>4</sup> ] |
| PEC-TA 40/22 (P) | 40,1     | 23,0     | 2,7       | 18,0     | 6,0  | 21504              |
| PEC-TA 50/30 (P) | 49,6     | 30,0     | 3,2       | 22,5     | 8,1  | 57781              |
| PEC-TA 52/34     | 52,5     | 34,0     | 4,0       | 22,5     | 11,5 | 97606              |



PEC-TA 28/15, PEC-TA 38/17



PEC-TA 40/25, PEC-TA 49/30, PEC-TA 54/33

**Table 2: Dimensions of cold-formed channel profile**

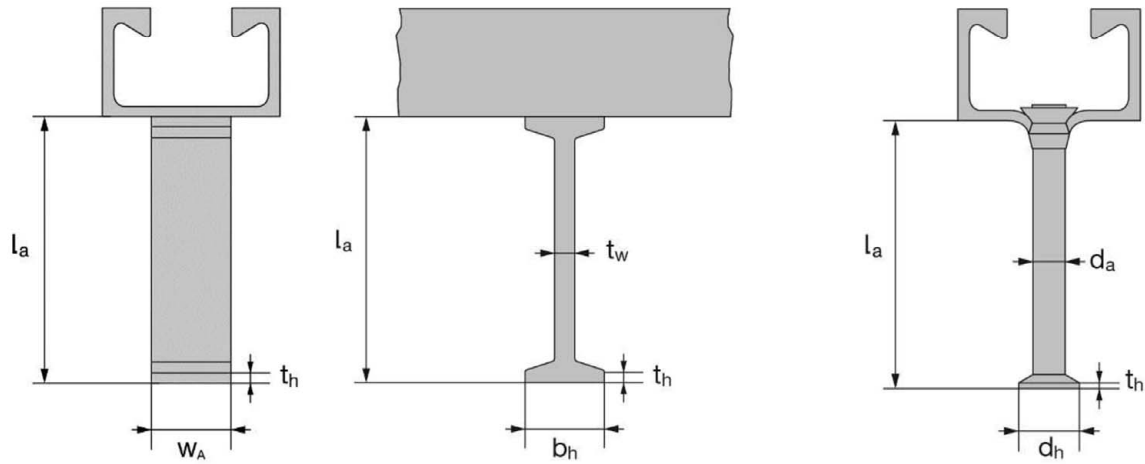
| Anchor channel | $b_{ch}$ | $h_{ch}$ | $t_{nom}$ | $d_{ch}$ | $f$ | $I_y$              |
|----------------|----------|----------|-----------|----------|-----|--------------------|
|                | [mm]     |          |           |          |     | [mm <sup>4</sup> ] |
| PEC-TA 28/15   | 28,0     | 15,5     | 2,3       | 12,0     | 2,3 | 4277               |
| PEC-TA 38/17   | 38,0     | 17,3     | 3,0       | 18,0     | 3,0 | 8224               |
| PEC-TA 40/25   | 40,0     | 25,0     | 2,75      | 18,0     | 5,6 | 20122              |
| PEC-TA 49/30   | 50,0     | 30,0     | 3,25      | 22,0     | 7,4 | 43105              |
| PEC-TA 54/33   | 53,5     | 33,0     | 5,0       | 21,5     | 8,0 | 74706              |

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Product Description**  
Channel profiles (PEC-TA)

Annex A3

## Anchors



**Table 3: Dimensions of anchor  
(welded I-anchor or round anchor)**

| Anchor channel | I-anchor  |       |       |       |       |                    | Round anchor |       |       |       |                    |
|----------------|-----------|-------|-------|-------|-------|--------------------|--------------|-------|-------|-------|--------------------|
|                | min $l_a$ | $t_w$ | $b_h$ | $t_h$ | $w_A$ | $A_h$              | min $l_a$    | $d_a$ | $d_h$ | $t_h$ | $A_h$              |
|                | [mm]      |       |       |       |       | [mm <sup>2</sup> ] | [mm]         |       |       |       | [mm <sup>2</sup> ] |
| PEC-TA 28/15   | 1)        |       |       |       |       |                    | 31,0         | 6,0   | 12,0  | 1,3   | 85                 |
| PEC-TA 38/17   | 1)        |       |       |       |       |                    | 60,8         | 8,0   | 16,0  | 2,0   | 151                |
| PEC-TA 40/25   | 1)        |       |       |       |       |                    | 56,0         |       |       |       |                    |
| PEC-TA 40/22   | 62,0      | 5,0   | 20,0  | 5,0   | 20,0  | 300                | 58,0         | 10,0  | 21,5  | 2,2   | 285                |
| PEC-TA 40/22 P | 125,0     | 6,0   | 25,0  | 5,0   | 20,0  | 380                | 70,0         |       |       |       |                    |
| PEC-TA 49/30   | 1)        |       |       |       |       |                    | 66,0         | 10,0  | 20,0  | 2,2   | 236                |
| PEC-TA 50/30   | 69,0      | 5,0   | 20,0  | 5,0   | 25,0  | 375                |              |       |       |       |                    |
| PEC-TA 50/30 P | 125,0     | 6,0   | 25,0  | 5,0   | 25,0  | 475                | 78,0         | 11,0  | 26,0  | 2,5   | 436                |
| PEC-TA 54/33   | 1)        |       |       |       |       |                    | 124,5        | 11,0  | 24,3  | 2,5   | 369                |
| PEC-TA 52/34   | 125,0     | 6,0   | 25,0  | 5,0   | 40,0  | 760                |              |       |       |       |                    |

1) Product not available

**Anchor channels (PEC-TA) with channel bolts (HBC)**

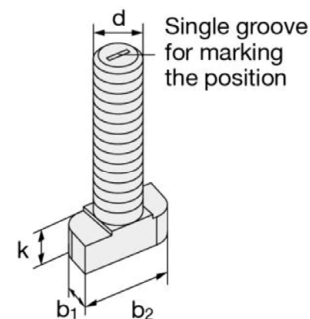
**Product Description**  
Anchors

Annex A4

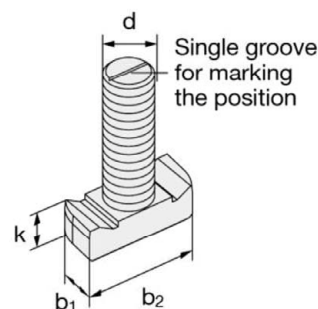
## Channel bolts

Table 4: Dimensions of channel bolt

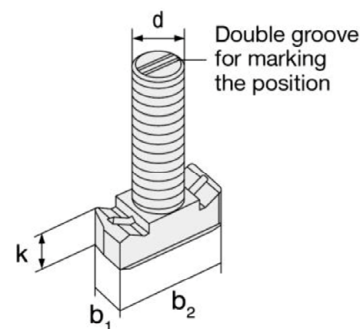
| Appropriate anchor channel                                       | Channel bolt | Dimensions     |                |      |    |
|------------------------------------------------------------------|--------------|----------------|----------------|------|----|
|                                                                  |              | b <sub>1</sub> | b <sub>2</sub> | k    | d  |
|                                                                  |              | [mm]           |                |      |    |
| PEC-TA 28/15                                                     | HBC-28/15    | 10,1           | 22,2           | 5,0  | 8  |
|                                                                  |              | 11,0           |                | 6,0  | 12 |
| PEC-TA 38/17                                                     | HBC-38/17    | 13,0           | 30,5           | 6,0  | 10 |
|                                                                  |              | 16,0           |                | 7,0  | 16 |
| PEC-TA 40/22 (P)<br>PEC-TA 40/25                                 | HBC-40/22    | 14,0           | 33,0           | 10,5 | 10 |
|                                                                  |              | 17,0           |                | 11,5 | 16 |
| PEC-TA 40/22 P                                                   | HBC-40/22-N  | 17,0           | 33,0           | 11,5 | 16 |
| PEC-TA 49/30<br>PEC-TA 50/30 (P)<br>PEC-TA 52/34<br>PEC-TA 54/33 | HBC-50/30    | 17,0           | 42,0           | 14,5 | 12 |
|                                                                  |              | 21,0           |                | 15,5 | 20 |
| PEC-TA 50/30 P<br>PEC-TA 52/34                                   | HBC-50/30-N  | 21,0           | 42,0           | 15,5 | 16 |
|                                                                  |              |                |                |      | 20 |



HBC-28/15, HBC-38/17



HBC-40/22, HBC-50/30



HBC-40/22-N, HBC-50/30-N

Table 5: Steel grade and corrosion class

| Channel Bolt                         | Carbon steel <sup>1)</sup>         |                         | Stainless steel <sup>1)</sup> |       |
|--------------------------------------|------------------------------------|-------------------------|-------------------------------|-------|
|                                      | 4.6                                | 8.8                     | A4-50                         | A4-70 |
| f <sub>uk</sub> [N/mm <sup>2</sup> ] | 400                                | 800 / 830 <sup>2)</sup> | 500                           | 700   |
| f <sub>yk</sub> [N/mm <sup>2</sup> ] | 240                                | 640 / 660 <sup>2)</sup> | 210                           | 450   |
| Corrosion class                      | G <sup>3)</sup><br>F <sup>4)</sup> |                         | R <sup>5)</sup>               |       |

<sup>1)</sup> Material properties according to Annex A6

<sup>2)</sup> Material properties according to EN ISO 898-1: 2013

<sup>3)</sup> Electroplated

<sup>4)</sup> Hot-dip galvanized

<sup>5)</sup> Stainless steel

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Product Description**  
Channel bolts (HBC)

Annex A5

**Table 6: Materials**

| Component                                                                   | Carbon steel                                                                                        |                                                                                   |                                                                                   | Stainless steel                                                                       |
|-----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|                                                                             | Mechanical properties                                                                               | Coating                                                                           |                                                                                   | Mechanical properties                                                                 |
| 1                                                                           | 2a                                                                                                  | 2b                                                                                | 2c                                                                                | 3                                                                                     |
| Channel Profile                                                             | 1.0038, 1.0044, 1.0045 according to EN 10025: 2005<br>1.0976, 1.0979 according to EN 10149: 2013    | Hot dip galvanized $\geq 50 \mu\text{m}$ according to EN ISO 10684: 2004/AC: 2009 |                                                                                   | 1.4362, 1.4401<br>1.4404, 1.4571,<br>1.4578 according to EN 10088: 2005               |
| Anchor                                                                      | 1.0038, 1.0213, 1.0214 according to EN 10025: 2005<br>1.5523, 1.5535 according to EN 10263: 2002-02 | -                                                                                 | Hot dip galvanized $\geq 50 \mu\text{m}$ according to EN ISO 10684: 2004/AC: 2009 | 1.4362, 1.4401<br>1.4404, 1.4571,<br>1.4578 according to EN 10088: 2005 <sup>3)</sup> |
| Channel bolt                                                                | Steel grade 4.6 and 8.8 according to EN ISO 898-1: 2013                                             | Electroplated according to EN ISO 4042: 1999                                      | Hot dip galvanized $\geq 50 \mu\text{m}$ according to EN ISO 10684: 2004/AC: 2009 | Grade 50 or 70 according to EN ISO 3506: 2009                                         |
| Plain washer <sup>1)</sup> according to ISO 7089: 2000 and ISO 7093-1: 2000 | Hardness class A $\geq 200 \text{ HV}$                                                              | Electroplated according to EN ISO 4042: 1999                                      | Hot dip galvanized $\geq 50 \mu\text{m}$ according to EN ISO 10684: 2004/AC: 2009 | 1.4401, 1.4404<br>1.4571, 1.4578 according to EN 10088: 2005                          |
| Hexagonal nut according to ISO 4032: 2012 or DIN 934: 1987-10 <sup>2)</sup> | Property class 5 or 8 according to EN ISO 898-2: 2012                                               | Electroplated according to EN ISO 4042: 1999                                      | Hot dip galvanized $\geq 50 \mu\text{m}$ according to EN ISO 10684: 2004/AC: 2009 | Property class 50, 70 or 80 according to EN ISO 3506: 2009                            |

<sup>1)</sup> In scope of delivery only for notched bolts

<sup>2)</sup> Hexagonal nuts according to DIN 934: 1987-10 for channel bolts made from carbon steel (4.6) and stainless steel

<sup>3)</sup> Anchors made of carbon steel according column 2a may also be used if they are welded and their concrete cover is more than 50mm and the tempering colors are removed

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Product Description**  
Materials

Annex A6

## Specifications of intended use

### Anchor channels and channel bolts subject to:

- Static and quasi-static loads in tension, shear perpendicular to the longitudinal axis of the channel and shear in the direction of the longitudinal axis.
- Fire exposure: only for concrete class C20/25 to C50/60.
- Fatigue cycling tension loads.

### Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1: 2000.
- Strength classes C12/15 to C90/105 according to EN 206-1: 2000.
- Cracked or uncracked concrete.

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (anchor channels and channel bolts according to Annex A6, Table 6, column 2 and 3).
- Structures subject to internal conditions with usual humidity (e.g. kitchen, bath and laundry in residential buildings, exceptional permanent damp conditions and application under water) (anchor channels and channel bolts according to Annex A6, Table 6, column 2c and 3).
- According to EN 1993-1-4: 2006 + A2: 2015 relating to corrosion resistance class CRC III (anchor channels, channel bolts according to Annex A6, Table 6, column 3)

### Design:

- Anchor channels are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor channel and channel bolts are indicated on the design drawings (e.g. position of the anchor channel relative to the reinforcement or to supports).
- For static and quasi-static loading as well as fire exposure the anchor channels are designed in accordance with EOTA TR 047 "Calculation Method for the Performance of Anchor Channels", March 2018 or EN 1992-4: 2018.
- For fatigue loading the anchor channels are designed in accordance with EOTA TR 050 "Calculation Method for the Performance of Anchor Channels under Fatigue Loading", November 2015.
- The characteristic resistances are calculated with the minimum effective embedment depth.

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Intended Use**  
Specifications

Annex B1

**Installation:**

- The installation of anchor channels is carried out by appropriately qualified personnel under the supervision of the person responsible for the technical matters on site.
- Use of the anchor channels only as supplied by the manufacturer - without any manipulations, repositioning or exchanging of channel components.
- Cutting of anchor channels is allowed only if pieces according to Annex B3, Table 7 and Table 8 are generated including end spacing and minimum channel length and in case of hot-dip galvanised anchor channels only to be used in dry internal conditions.
- Installation in accordance with the manufacturer's specifications given in Annexes B6, B7 and B8
- The anchor channels are fixed on the formwork, reinforcement or auxiliary construction such that no movement of the channels will occur during the time of laying the reinforcement and of placing and compacting the concrete.
- The concrete around the head of the anchors are properly compacted. The channels are protected from penetration of concrete into the internal space of the channels.
- Washer may be chosen according to Annex A6 and provided separately by the user.
- Orientating the channel bolt (groove according to Annex B7 and Annex B8) rectangular to the channel axis.
- The required installation torques given in Annex B5 must be applied and must not be exceeded.

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Intended Use**  
Specifications

Annex B2

**Table 7: Installation parameters for hot-rolled anchor channel**

| Anchor channel                       |              | PEC-TA<br>40/22  | PEC-TA<br>40/22 P | PEC-TA<br>50/30 | PEC-TA<br>50/30 P | PEC-TA<br>52/34   |
|--------------------------------------|--------------|------------------|-------------------|-----------------|-------------------|-------------------|
| Minimum effective embedment depth    | $h_{ef,min}$ | 79               | 91                | 94              | 106               | 155               |
| Minimum spacing                      | $s_{min}$    | 100              | 50                | 100             | 50 <sup>1)</sup>  | 100               |
| Maximum spacing                      | $s_{max}$    | 250              |                   |                 |                   |                   |
| End spacing                          | $x$          | 25 <sup>2)</sup> |                   |                 |                   | 35 <sup>3)</sup>  |
| Minimum channel length               | $l_{min}$    | 150              | 100               | 150             | 100               | 170 <sup>4)</sup> |
| Minimum edge distance                | $c_{min}$    | 50               |                   | 75              |                   | 75                |
| Minimum thickness of concrete member | $h_{min}$    | 100              | 100               | 105             | 120               | 165               |

<sup>1)</sup>  $s_{min} = 100$  mm when used in combination with notched bolts

<sup>2)</sup> The end spacing may be increased from 25 mm to 35 mm

<sup>3)</sup>  $x = 25$  mm for welded I-anchors

<sup>4)</sup>  $l_{min} = 150$  mm for welded I-anchors

**Table 8: Installation parameters for cold-formed anchor channel**

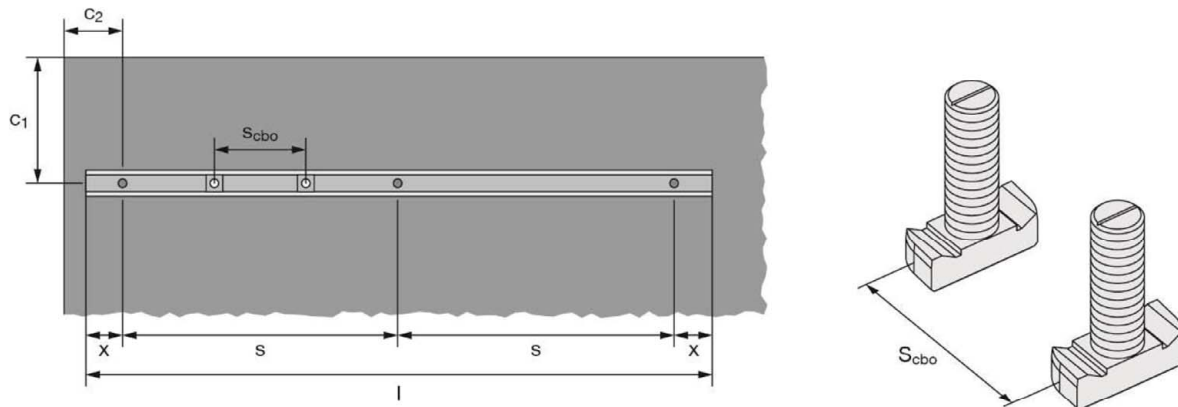
| Anchor channel                       |              | PEC-TA<br>28/15  | PEC-TA<br>38/17 | PEC-TA<br>40/25 | PEC-TA<br>49/30 | PEC-TA<br>54/33 |
|--------------------------------------|--------------|------------------|-----------------|-----------------|-----------------|-----------------|
| Minimum effective embedment depth    | $h_{ef,min}$ | 45               | 76              | 79              | 94              | 155             |
| Minimum spacing                      | $s_{min}$    | 50               | 100             |                 |                 |                 |
| Maximum spacing                      | $s_{max}$    | 200              |                 | 250             |                 |                 |
| End spacing                          | $x$          | 25 <sup>1)</sup> |                 |                 |                 |                 |
| Minimum channel length               | $l_{min}$    | 100              | 150             |                 |                 |                 |
| Minimum edge distance                | $c_{min}$    | 40               | 50              |                 | 75              | 100             |
| Minimum thickness of concrete member | $h_{min}$    | 70               | 100             |                 | 120             | 180             |

<sup>1)</sup> The end spacing may be increased from 25 mm to 35 mm

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Intended Use**  
Installation parameters for anchor channels (PEC-TA)

Annex B3



**Table 9: Minimum spacing for channel bolts**

| Channel bolt                          |               |      | M8 | M10 | M12 | M16 | M20 |
|---------------------------------------|---------------|------|----|-----|-----|-----|-----|
| Minimum spacing between channel bolts | $S_{cbo,min}$ | [mm] | 40 | 50  | 60  | 80  | 100 |

$S_{cbo}$  = spacing between channel bolts

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Intended Use**  
Installation parameters for anchor channels (PEC-TA)

Annex B4



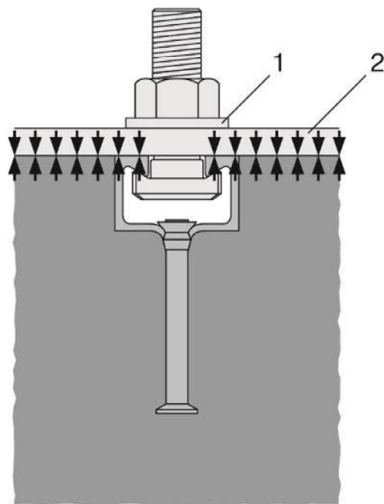
Table 10: Required installation torque  $T_{inst}$

| Channel bolt |     | $T_{inst}^{1)}$ [Nm]   |                                     |     |       |       |     |
|--------------|-----|------------------------|-------------------------------------|-----|-------|-------|-----|
|              |     | General: $T_{inst,g}$  | Steel - steel contact: $T_{inst,s}$ |     |       |       |     |
|              |     | 4.6, 8.8, A4-50, A4-70 | 4.6                                 | 8.8 | A4-50 | A4-70 |     |
| HBC-28/15    | M8  | 7                      | 2)                                  | 20  | 7     | 15    |     |
|              | M10 | 10                     |                                     | 40  |       | 30    |     |
|              | M12 | 13                     |                                     | 60  |       | 50    |     |
| HBC-38/17    | M10 | 15                     | 13                                  | 2)  | 2)    | 22    |     |
|              | M12 | 25                     | 2)                                  | 45  |       | 50    |     |
|              | M16 | 40                     |                                     | 100 |       | 90    |     |
| HBC-40/22    | M10 | 15                     | 13                                  | 2)  | 2)    | 22    |     |
|              | M12 | 25                     | 2)                                  | 45  |       | 50    |     |
|              | M16 | 30                     |                                     | 100 |       | 90    |     |
| HBC-40/22-N  | M16 | 160                    | 2)                                  | 160 | 2)    | 2)    |     |
| HBC-50/30    | M12 | 25                     |                                     | 2)  |       | 45    | 50  |
|              | M16 | 55                     |                                     |     |       | 100   | 130 |
|              | M20 | 55                     | 360                                 |     | 250   |       |     |
| HBC-50/30-N  | M16 | 185                    | 2)                                  | 185 | 2)    | 2)    |     |
|              | M20 | 320                    |                                     | 320 |       |       |     |

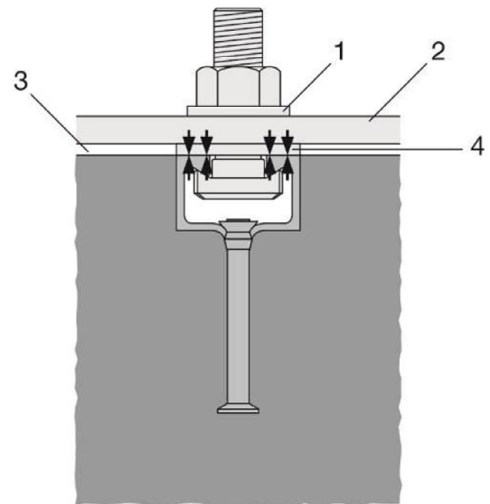
1)  $T_{inst}$  must not be exceeded

2) Product not available

**General:** The fixture is in contact with the channel profile and the concrete surface



**Steel-steel contact:** Fixture is not in contact with the concrete surface. The fixture is fastened to the anchor channel by suitable steel part (e.g. washer)



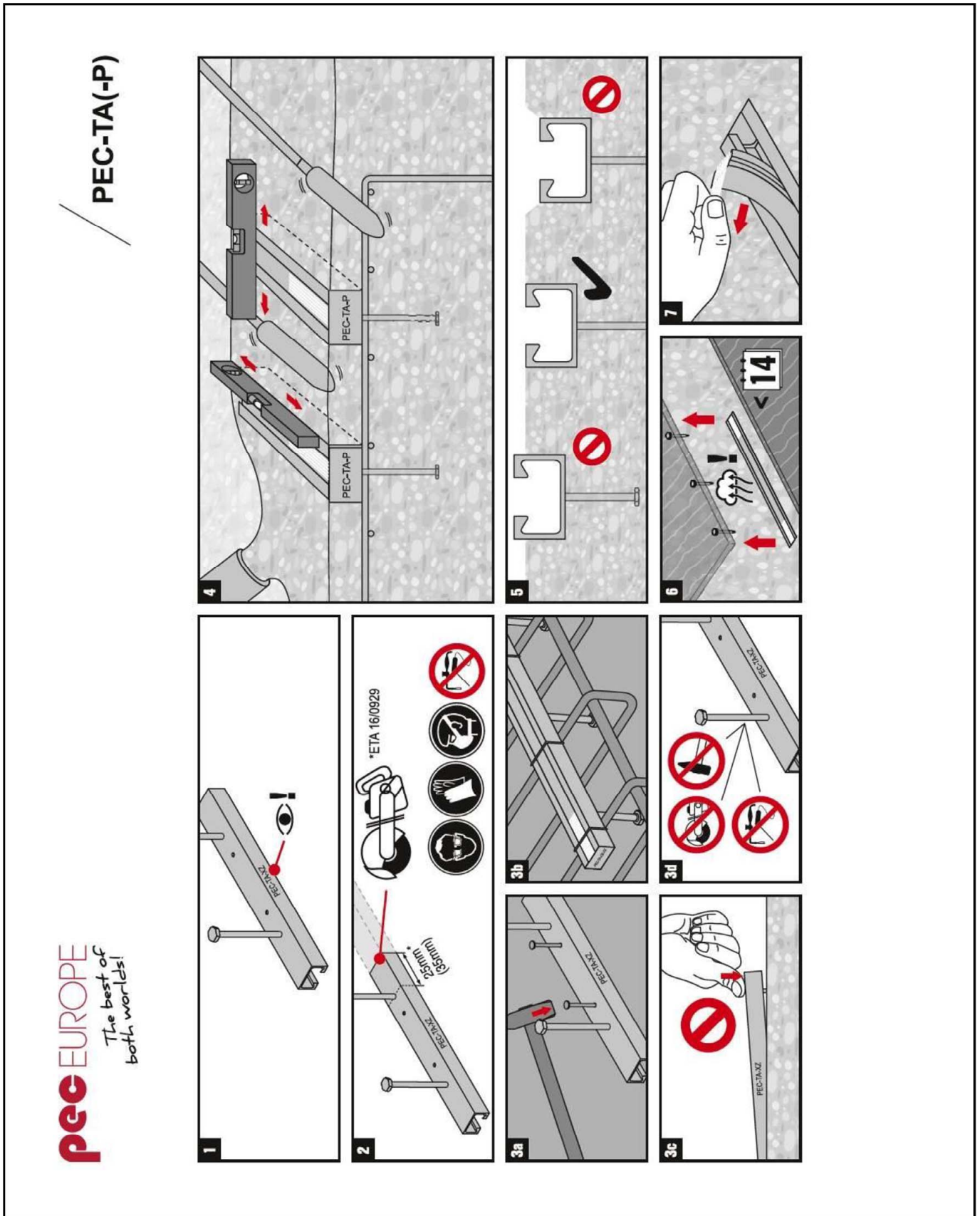
**Key**

- 1 washer
- 2 fixture
- 3 gap
- 4 suitable steel part

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Intended Use**  
Installation parameters for channel bolts (HBC)

Annex B5



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PEC-TA(-P)

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Intended Use**  
Installation instructions for anchor channels (PEC-TA)

Annex B6

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HBC

**1**

|        |                                            |
|--------|--------------------------------------------|
| HBC-28 | PEC-TA-28/15                               |
| HBC-38 | PEC-TA-38/17                               |
| HBC-40 | PEC-TA-40/22-P, PEC-TA-40/22, PEC-TA-40/25 |
| HBC-50 | PEC-TA-49/30, PEC-TA-50/30-P, PEC-TA-50/30 |
|        | PEC-TA-52/34, PEC-TA-54/33                 |

**2**

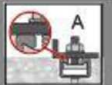
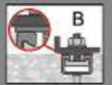
**3**

**4**

**5**

**6**

**7**

| Channel bolt |     | T <sub>inst</sub> (Nm)                                                                                          |                                                                                      |     |       |       |
|--------------|-----|-----------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|-----|-------|-------|
|              |     | <br>4,6, 8,8, A4-50<br>A4-70 |  |     |       |       |
|              |     |                                                                                                                 | 4,6                                                                                  | 8,8 | A4-50 | A4-70 |
| 28/15        | M8  | 7                                                                                                               |                                                                                      | 20  | 7     | 15    |
|              | M10 | 10                                                                                                              | –                                                                                    | 40  |       | 30    |
|              | M12 | 13                                                                                                              |                                                                                      | 60  |       | 50    |
| 38/17        | M10 | 15                                                                                                              | 13                                                                                   | 15  |       | 22    |
|              | M12 | 25                                                                                                              | –                                                                                    | 45  |       | 50    |
|              | M16 | 40                                                                                                              |                                                                                      | 100 |       | 90    |
| 40/22        | M10 | 15                                                                                                              | 13                                                                                   | 15  | –     | 22    |
|              | M12 | 25                                                                                                              |                                                                                      | 45  |       | 50    |
|              | M16 | 30                                                                                                              |                                                                                      | 100 |       | 90    |
| 50/30        | M12 | 25                                                                                                              | –                                                                                    | 45  |       | 50    |
|              | M16 | 55                                                                                                              |                                                                                      | 100 |       | 130   |
|              | M20 | 55                                                                                                              |                                                                                      | 360 |       | 250   |

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Intended Use**  
Installation instructions for channel bolts (HBC)

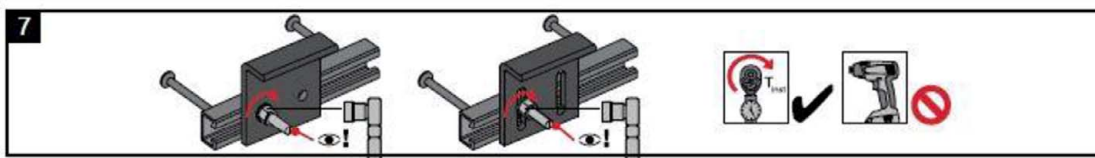
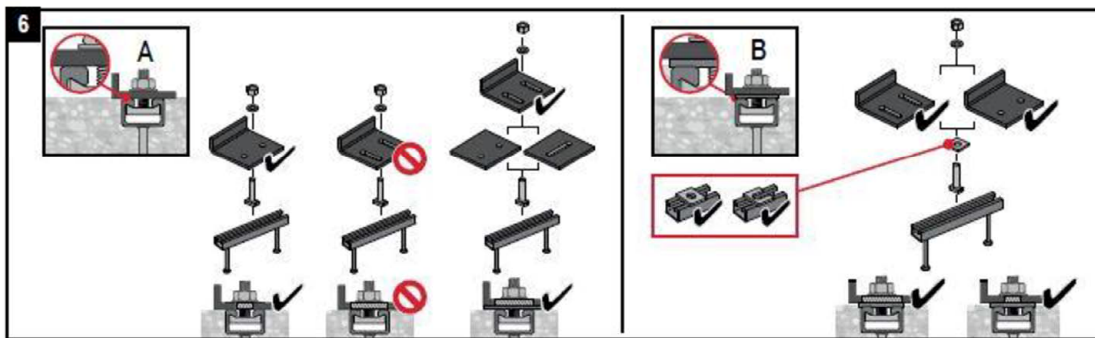
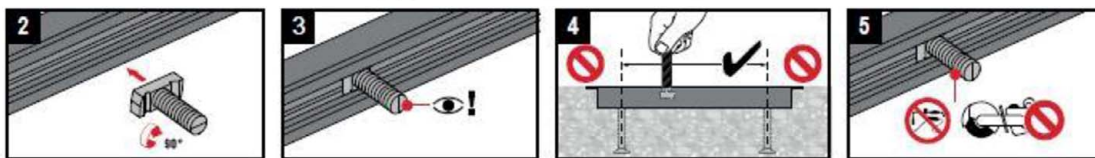
Annex B7

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HBC-N

Version - 11.2020

|              |  |  |
|--------------|--|--|
| <b>1</b><br> |  |  |
|              |  |  |



| Anchor Channel | Channel Bolt    | $T_{Inst}$ [Nm] |     |
|----------------|-----------------|-----------------|-----|
|                |                 |                 |     |
| PEC-TA 40/22-P | HBC-40/22-N M16 | 8.8             | 8.8 |
| PEC-TA 40/22   |                 | 160             | 160 |
| PEC-TA 50/30-P | HBC-50/30-N M16 | 60              | 160 |
| PEC-TA 50/30   |                 | 185             | 185 |
| PEC-TA 52/34   | HBC-50/30-N M20 | 320             | 320 |
| PEC-TA 50/30-P |                 |                 |     |
| PEC-TA 50/30   |                 |                 |     |
| PEC-TA 52/34   |                 |                 |     |

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Intended Use**  
Installation instructions for channel bolts (HBC)

Annex B8



**Table 11: Characteristic resistances under tension load – steel failure of hot-rolled anchor channels**

| Anchor channel                                               |                                |      | PEC-TA<br>40/22 | PEC-TA<br>40/22 P | PEC-<br>TA50/30 | PEC-TA<br>50/30 P | PEC-TA<br>52/34 |
|--------------------------------------------------------------|--------------------------------|------|-----------------|-------------------|-----------------|-------------------|-----------------|
| <b>Steel failure: Anchor</b>                                 |                                |      |                 |                   |                 |                   |                 |
| Characteristic resistance                                    | $N_{Rk,s,a}$                   | [kN] | 20,0            | 40,0              | 31,0            | 57,0              | 55,0            |
| Partial factor                                               | $\gamma_{Ms}$ <sup>1)</sup>    | [-]  | 1,8             |                   |                 |                   |                 |
| <b>Steel failure: Connection between anchor and channel</b>  |                                |      |                 |                   |                 |                   |                 |
| Characteristic resistance                                    | $N_{Rk,s,c}$                   | [kN] | 20,0            | 39,6              | 31,0            | 50,6              | 55              |
| Partial factor                                               | $\gamma_{Ms,ca}$ <sup>1)</sup> | [-]  | 1,8             |                   |                 |                   |                 |
| <b>Steel failure: Local flexure of channel lips</b>          |                                |      |                 |                   |                 |                   |                 |
| Characteristic spacing of the channel bolts for $N_{Rk,s,l}$ | $s_{l,N}$                      | [mm] | 79              | 79                | 98              | 98                | 105             |
| Characteristic resistance                                    | $N^0_{Rk,s,l}$                 | [kN] | 47,9            | 47,9              | 50,5            | 50,5              | 65,0            |
| Partial factor                                               | $\gamma_{Ms,l}$ <sup>1)</sup>  | [-]  | 1,8             |                   |                 |                   |                 |

<sup>1)</sup> In absence of other national regulations

**Table 12: Characteristic resistances under tension load – steel failure of cold-formed anchor channels**

| Anchor channel                                               |                                |      | PEC-TA<br>28/15 | PEC-TA<br>38/17 | PEC-TA<br>40/25 | PEC-TA<br>49/30 | PEC-TA<br>54/33 |
|--------------------------------------------------------------|--------------------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| <b>Steel failure: Anchor</b>                                 |                                |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                    | $N_{Rk,s,a}$                   | [kN] | 9,0             | 18,0            | 20,0            | 31,0            | 55,0            |
| Partial factor                                               | $\gamma_{Ms}$ <sup>1)</sup>    | [-]  | 1,8             |                 |                 |                 |                 |
| <b>Steel failure: Connection between anchor and channel</b>  |                                |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                    | $N_{Rk,s,c}$                   | [kN] | 9,0             | 18,0            | 20,0            | 31,0            | 55,0            |
| Partial factor                                               | $\gamma_{Ms,ca}$ <sup>1)</sup> | [-]  | 1,8             |                 |                 |                 |                 |
| <b>Steel failure: Local flexure of channel lips</b>          |                                |      |                 |                 |                 |                 |                 |
| Characteristic spacing of the channel bolts for $N_{Rk,s,l}$ | $s_{l,N}$                      | [mm] | 56              | 76              | 80              | 100             | 107             |
| Characteristic resistance                                    | $N^0_{Rk,s,l}$                 | [kN] | 9,0             | 18,0            | 20,0            | 31,0            | 55,0            |
| Partial factor                                               | $\gamma_{Ms,l}$ <sup>1)</sup>  | [-]  | 1,8             |                 |                 |                 |                 |

<sup>1)</sup> In absence of other national regulations

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Characteristic resistances of anchor channels under tension load

Annex C1

**Table 13: Characteristic flexural resistance of hot-rolled anchor channels under tension load**

| Anchor channel                                |                         |      | PEC-TA<br>40/22 | PEC-TA-P<br>40/22 | PEC-TA<br>50/30 | PEC-TA-P<br>50/30 | PEC-TA<br>52/34 |
|-----------------------------------------------|-------------------------|------|-----------------|-------------------|-----------------|-------------------|-----------------|
| <b>Steel failure: Flexure of channel</b>      |                         |      |                 |                   |                 |                   |                 |
| Characteristic flexural resistance of channel | $M_{Rk,s,flex}$         | [Nm] | 1013            | 1704              | 2084            | 3448              | 3435            |
| Partial factor                                | $\gamma_{Ms,flex}^{1)}$ | [-]  | 1,15            |                   |                 |                   |                 |

<sup>1)</sup> In absence of other national regulations

**Table 14: Characteristic flexural resistance of cold-formed anchor channels under tension load**

| Anchor channel                                |                         |                 | PEC-TA<br>28/15 | PEC-TA<br>38/17 | PEC-TA<br>40/25 | PEC-TA<br>49/30 | PEC-TA<br>54/33 |      |
|-----------------------------------------------|-------------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|------|
| <b>Steel failure: Flexure of channel</b>      |                         |                 |                 |                 |                 |                 |                 |      |
| Characteristic flexural resistance of channel | carbon steel            | $M_{Rk,s,flex}$ | [Nm]            | 316             | 538             | 979             | 1669            | 2929 |
|                                               | stainless steel         |                 |                 |                 | 527             |                 | 1702            | 2832 |
| Partial factor                                | $\gamma_{Ms,flex}^{1)}$ | [-]             | 1,15            |                 |                 |                 |                 |      |

<sup>1)</sup> In absence of other national regulations

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Characteristic resistances of anchor channels under tension load

Annex C2

**Table 15: Characteristic resistances under tension load – concrete failure of hot-rolled anchor channels**

| Anchor channel                                                                                        |                                                  |                       | PEC-TA 40/22 |      | PEC-TA 40/22 P |      | PEC-TA 50/30 |      | PEC-TA 50/30 P |      | PEC-TA 52/34 |      |
|-------------------------------------------------------------------------------------------------------|--------------------------------------------------|-----------------------|--------------|------|----------------|------|--------------|------|----------------|------|--------------|------|
| Type of anchor                                                                                        |                                                  |                       | I            | R    | I              | R    | I            | R    | I              | R    | I            | R    |
| <b>Concrete failure: Pull-out</b>                                                                     |                                                  |                       |              |      |                |      |              |      |                |      |              |      |
| Characteristic resistance in cracked concrete C12/15                                                  | N <sub>Rk,p</sub>                                | [kN]                  | 27,0         | 13,6 | 34,2           | 25,6 | 33,8         | 21,2 | 42,8           | 39,2 | 68,4         | 33,2 |
| Characteristic resistance in uncracked concrete C12/15                                                |                                                  |                       | 37,8         | 19,0 | 47,9           | 35,8 | 47,3         | 29,7 | 59,9           | 54,9 | 95,8         | 46,5 |
| Factor for N <sub>Rk,p</sub><br>N <sub>Rk,p</sub><br>=<br>N <sub>Rk,p (C12/15)</sub> · ψ <sub>c</sub> | C16/20                                           | ψ <sub>c</sub><br>[-] | 1,33         |      |                |      |              |      |                |      |              |      |
|                                                                                                       | C20/25                                           |                       | 1,67         |      |                |      |              |      |                |      |              |      |
|                                                                                                       | C25/30                                           |                       | 2,08         |      |                |      |              |      |                |      |              |      |
|                                                                                                       | C30/37                                           |                       | 2,50         |      |                |      |              |      |                |      |              |      |
|                                                                                                       | C35/45                                           |                       | 2,92         |      |                |      |              |      |                |      |              |      |
|                                                                                                       | C40/50                                           |                       | 3,33         |      |                |      |              |      |                |      |              |      |
|                                                                                                       | C45/55                                           |                       | 3,75         |      |                |      |              |      |                |      |              |      |
|                                                                                                       | C50/60                                           |                       | 4,17         |      |                |      |              |      |                |      |              |      |
|                                                                                                       | C55/67                                           |                       | 4,58         |      |                |      |              |      |                |      |              |      |
| ≥ C60/75                                                                                              | 5,00                                             |                       |              |      |                |      |              |      |                |      |              |      |
| Partial factor                                                                                        | γ <sub>Mp</sub> = γ <sub>Mc</sub> <sup>2)</sup>  | [-]                   | 1,5          |      |                |      |              |      |                |      |              |      |
| <b>Concrete failure: Concrete cone</b>                                                                |                                                  |                       |              |      |                |      |              |      |                |      |              |      |
| Product factor k <sub>1</sub>                                                                         | cracked concrete                                 | k <sub>cr,N</sub>     | [-]          | 7,9  | 8,0            | 8,1  | 8,2          | 8,7  |                |      |              |      |
|                                                                                                       | uncracked concrete                               | k <sub>ucr,N</sub>    | [-]          | 11,2 | 11,5           | 11,6 | 11,7         | 12,4 |                |      |              |      |
| Partial factor                                                                                        | γ <sub>Mc</sub> <sup>2)</sup>                    | [-]                   | 1,5          |      |                |      |              |      |                |      |              |      |
| <b>Concrete failure: Splitting</b>                                                                    |                                                  |                       |              |      |                |      |              |      |                |      |              |      |
| Characteristic edge distance                                                                          | c <sub>cr,sp</sub>                               | [mm]                  | 237          | 273  | 282            | 318  | 465          |      |                |      |              |      |
| Characteristic spacing                                                                                | s <sub>cr,sp</sub>                               | [mm]                  | 474          | 546  | 564            | 636  | 930          |      |                |      |              |      |
| Partial factor                                                                                        | γ <sub>Msp</sub> = γ <sub>Mc</sub> <sup>2)</sup> | [-]                   | 1,5          |      |                |      |              |      |                |      |              |      |

1) Product not available

2) In absence of other national regulations

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Characteristic resistances of anchor channels under tension load

Annex C3

**Table 16: Characteristic resistances under tension load – concrete failure of cold-formed anchor channels**

| Anchor channel                                                               |                                   |              |      | PEC-TA<br>28/15 | PEC-TA<br>38/17 | PEC-TA<br>40/25 | PEC-TA<br>49/30 | PEC-TA<br>54/33 |
|------------------------------------------------------------------------------|-----------------------------------|--------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Type of anchor                                                               |                                   |              |      | R               | R               | R               | R               | R               |
| <b>Concrete failure: Pull-out</b>                                            |                                   |              |      |                 |                 |                 |                 |                 |
| Characteristic resistance in cracked concrete C12/15                         | $N_{Rk,p}$                        | [kN]         |      | 7,6             | 13,6            | 13,6            | 21,2            | 33,2            |
| Characteristic resistance in uncracked concrete C12/15                       |                                   |              |      | 10,7            | 19,0            | 19,0            | 29,7            | 46,5            |
| Factor for $N_{Rk,p}$<br>$N_{Rk,p}$<br>=<br>$N_{Rk,p (C12/15)} \cdot \psi_c$ | C16/20                            | $\psi_c$ [-] | 1,33 |                 |                 |                 |                 |                 |
|                                                                              | C20/25                            |              | 1,67 |                 |                 |                 |                 |                 |
|                                                                              | C25/30                            |              | 2,08 |                 |                 |                 |                 |                 |
|                                                                              | C30/37                            |              | 2,50 |                 |                 |                 |                 |                 |
|                                                                              | C35/45                            |              | 2,92 |                 |                 |                 |                 |                 |
|                                                                              | C40/50                            |              | 3,33 |                 |                 |                 |                 |                 |
|                                                                              | C45/55                            |              | 3,75 |                 |                 |                 |                 |                 |
|                                                                              | C50/60                            |              | 4,17 |                 |                 |                 |                 |                 |
|                                                                              | C55/67                            |              | 4,58 |                 |                 |                 |                 |                 |
|                                                                              | $\geq$ C60/75                     |              | 5,00 |                 |                 |                 |                 |                 |
| Partial factor                                                               | $\gamma_{Mp} = \gamma_{Mc}^{1)}$  | [-]          | 1,5  |                 |                 |                 |                 |                 |
| <b>Concrete failure: Concrete cone</b>                                       |                                   |              |      |                 |                 |                 |                 |                 |
| Product factor $k_1$                                                         | cracked concrete                  | $k_{cr,N}$   | [-]  | 7,2             | 7,8             | 7,9             | 8,1             | 8,7             |
|                                                                              | uncracked concrete                | $k_{ucr,N}$  | [-]  | 10,3            | 11,2            | 11,2            | 11,6            | 12,4            |
| Partial factor                                                               | $\gamma_{Mc}^{1)}$                | [-]          | 1,5  |                 |                 |                 |                 |                 |
| <b>Concrete failure: Splitting</b>                                           |                                   |              |      |                 |                 |                 |                 |                 |
| Characteristic edge distance                                                 | $c_{cr,sp}$                       | [mm]         | 135  | 228             | 237             | 282             | 465             |                 |
| Characteristic spacing                                                       | $s_{cr,sp}$                       | [mm]         | 270  | 456             | 474             | 564             | 930             |                 |
| Partial factor                                                               | $\gamma_{Msp} = \gamma_{Mc}^{1)}$ | [-]          | 1,5  |                 |                 |                 |                 |                 |

<sup>1)</sup> In absence of other national regulations

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Characteristic resistances of anchor channels under tension load

Annex C4



**Table 17: Displacements of hot-rolled anchor channels under tension load**

| Anchor channel                        |                    |      | PEC-TA<br>40/22 | PEC-TA<br>40/22 P | PEC-TA<br>50/30 | PEC-TA<br>50/30 P | PEC-TA<br>52/34 |
|---------------------------------------|--------------------|------|-----------------|-------------------|-----------------|-------------------|-----------------|
| Tension load                          | N                  | [kN] | 13,9            | 15,3              | 14,3            | 25,8              | 25,8            |
| Short-term displacement <sup>1)</sup> | $\delta_{N0}$      | [mm] | 2,3             | 1,1               | 2,2             | 1,4               | 1,4             |
| Long-term displacement <sup>1)</sup>  | $\delta_{N\infty}$ | [mm] | 4,6             | 2,2               | 4,4             | 2,8               | 2,8             |

<sup>1)</sup> Displacements in midspan of the anchor channel, including slip of channel bolt, deformation of channel lips, bending of the channel and slip of the anchor channel in concrete

**Table 18: Displacements of cold-formed anchor channels under tension load**

| Anchor channel                        |                    |      | PEC-TA<br>28/15 | PEC-TA<br>38/17 | PEC-TA<br>40/25 | PEC-TA<br>49/30 | PEC-TA<br>54/33 |
|---------------------------------------|--------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Tension load                          | N                  | [kN] | 3,6             | 7,1             | 7,9             | 12,3            | 21,8            |
| Short-term displacement <sup>1)</sup> | $\delta_{N0}$      | [mm] | 0,6             | 1,3             | 1,4             | 1,4             | 1,6             |
| Long-term displacement <sup>1)</sup>  | $\delta_{N\infty}$ | [mm] | 1,2             | 2,6             | 2,8             | 2,8             | 3,2             |

<sup>1)</sup> Displacements in midspan of the anchor channel, including slip of channel bolt, deformation of channel lips, bending of the channel and slip of the anchor channel in concrete

**Table 19: Characteristic resistances under shear load – steel failure of hot-rolled anchor channel**

| Anchor channel                                                                                                             |                                |      | PEC-TA<br>40/22 | PEC-TA<br>40/22 P | PEC-TA<br>50/30 | PEC-TA<br>50/30 P | PEC-TA<br>52/34 |
|----------------------------------------------------------------------------------------------------------------------------|--------------------------------|------|-----------------|-------------------|-----------------|-------------------|-----------------|
| <b>Steel failure: Anchor</b>                                                                                               |                                |      |                 |                   |                 |                   |                 |
| Characteristic resistance                                                                                                  | $V_{Rk,s,a,y}$                 | [kN] | 26,0            | 58,1              | 40,3            | 100,0             | 121,5           |
| Characteristic resistance                                                                                                  | $V_{Rk,s,a,x}$                 | [kN] | <sup>2)</sup>   | 24,0              | <sup>2)</sup>   | 34,2              | 33,1            |
| Partial factor                                                                                                             | $\gamma_{Ms}$ <sup>1)</sup>    | [-]  | 1,5             |                   |                 |                   |                 |
| <b>Steel failure: Connection between anchor and channel</b>                                                                |                                |      |                 |                   |                 |                   |                 |
| Characteristic resistance                                                                                                  | $V_{Rk,s,c,y}$                 | [kN] | 26,0            | 58,1              | 40,3            | 100,0             | 121,5           |
| Characteristic resistance                                                                                                  | $V_{Rk,s,c,x}$                 | [kN] | <sup>2)</sup>   | 23,8              | <sup>2)</sup>   | 30,4              | 28,1            |
| Partial factor                                                                                                             | $\gamma_{Ms,ca}$ <sup>1)</sup> | [-]  | 1,8             |                   |                 |                   |                 |
| <b>Steel failure: Local flexure of channel lips under shear load perpendicular to the longitudinal axis of the channel</b> |                                |      |                 |                   |                 |                   |                 |
| Characteristic spacing of channel bolts for $V_{Rk,s,l}$                                                                   | $s_{l,v}$                      | [mm] | 80              | 80                | 99              | 99                | 105             |
| Characteristic resistance                                                                                                  | $V^0_{Rk,s,l,y}$               | [kN] | 55,0            | 55,0              | 91,7            | 91,7              | 71,5            |
| Partial factor                                                                                                             | $\gamma_{Ms,l}$ <sup>1)</sup>  | [-]  | 1,8             |                   |                 |                   |                 |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> No performance assessed

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Displacements under tension load.  
Characteristic resistances of anchor channels under shear load

Annex C5

**Table 20: Characteristic resistances under shear load in direction of the longitudinal axis of the channel – steel failure of hot-rolled anchor channel**

| Anchor channel                                                         |                        |                         | PEC-TA<br>40/22 | PEC-TA<br>40/22 P | PEC-TA<br>50/30 | PEC-TA<br>50/30 P | PEC-TA<br>52/34 |     |
|------------------------------------------------------------------------|------------------------|-------------------------|-----------------|-------------------|-----------------|-------------------|-----------------|-----|
| <b>Steel failure: Connection between channel lips and channel bolt</b> |                        |                         |                 |                   |                 |                   |                 |     |
| Characteristic resistance                                              | $V_{Rk,s,l,x}$<br>[kN] | HBC-40/22-N<br>M16 8.8F | 2)              | 2)                | 2)              | 12,5              | 1)              |     |
|                                                                        |                        | HBC-50/30-N<br>M16 8.8F |                 |                   |                 |                   | 8,3             | 8,3 |
|                                                                        |                        | HBC-50/30-N<br>M20 8.8F |                 |                   |                 |                   | 8,3             | 8,3 |
| Installation factor                                                    | $\gamma_{inst}$        | [-]                     |                 | 1,4               |                 |                   | 1,0             |     |

1) Product not available

2) No performance assessed

**Table 21: Characteristic resistances under shear load – steel failure of cold-formed anchor channel**

| Anchor channel                                                                                                             |                     |      | PEC-TA<br>28/15 | PEC-TA<br>38/17 | PEC-TA<br>40/25 | PEC-TA<br>49/30 | PEC-TA<br>54/33 |
|----------------------------------------------------------------------------------------------------------------------------|---------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| <b>Steel failure: Anchor</b>                                                                                               |                     |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                                                                                  | $V_{Rk,s,a,y}$      | [kN] | 9,0             | 18,0            | 20,0            | 31,0            | 55,0            |
| Partial factor                                                                                                             | $\gamma_{Ms}$ 1)    | [-]  | 1,5             |                 |                 |                 |                 |
| <b>Steel failure: Connection between anchor and channel</b>                                                                |                     |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                                                                                  | $V_{Rk,s,c,y}$      | [kN] | 9,0             | 18,0            | 20,0            | 31,0            | 55,0            |
| Partial factor                                                                                                             | $\gamma_{Ms,ca}$ 1) | [-]  | 1,8             |                 |                 |                 |                 |
| <b>Steel failure: Local flexure of channel lips under shear load perpendicular to the longitudinal axis of the channel</b> |                     |      |                 |                 |                 |                 |                 |
| Characteristic spacing of channel bolts for $V_{Rk,s,l}$                                                                   | $s_{l,v}$           | [mm] | 56              | 76              | 80              | 100             | 107             |
| Characteristic resistance                                                                                                  | $V^0_{Rk,s,l,y}$    | [kN] | 9,0             | 18,0            | 20,0            | 31,0            | 55,0            |
| Partial factor                                                                                                             | $\gamma_{Ms,l}$ 1)  | [-]  | 1,8             |                 |                 |                 |                 |

1) In absence of other national regulations

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Characteristic resistances of anchor channels under shear load

Annex C6

**Table 22: Characteristic resistances under shear load – concrete failure of hot-rolled anchor channel**

| Anchor channel                         |                    |             | PEC-TA<br>40/22 | PEC-TA-P<br>40/22 | PEC-TA<br>50/30 | PEC-TA-P<br>50/30 | PEC-TA<br>52/34 |
|----------------------------------------|--------------------|-------------|-----------------|-------------------|-----------------|-------------------|-----------------|
| <b>Concrete failure: Pry out</b>       |                    |             |                 |                   |                 |                   |                 |
| Product factor                         | $k_8$              | [-]         | 2,0             |                   |                 |                   |                 |
| Partial factor                         | $\gamma_{Mc}^{1)}$ | [-]         | 1,5             |                   |                 |                   |                 |
| <b>Concrete failure: Concrete edge</b> |                    |             |                 |                   |                 |                   |                 |
| Product factor $k_{12}$                | cracked concrete   | $k_{cr,V}$  | [-]             | 7,5               |                 |                   |                 |
|                                        | uncracked concrete | $k_{ucr,V}$ | [-]             | 10,5              |                 |                   |                 |
| Partial factor                         | $\gamma_{Mc}^{1)}$ | [-]         | 1,5             |                   |                 |                   |                 |

<sup>1)</sup> In absence of other national regulations

**Table 23: Characteristic resistances under shear load – concrete failure of cold-formed anchor channel**

| Anchor channel                         |                    |             | PEC-TA<br>28/15 | PEC-TA<br>38/17 | PEC-TA<br>40/25 | PEC-TA<br>49/30 | PEC-TA<br>54/33 |
|----------------------------------------|--------------------|-------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| <b>Concrete failure: Pry out</b>       |                    |             |                 |                 |                 |                 |                 |
| Product factor                         | $k_8$              | [-]         | 1,0             | 2,0             |                 |                 |                 |
| Partial factor                         | $\gamma_{Mc}^{1)}$ | [-]         | 1,5             |                 |                 |                 |                 |
| <b>Concrete failure: Concrete edge</b> |                    |             |                 |                 |                 |                 |                 |
| Product factor $k_{12}$                | cracked concrete   | $k_{cr,V}$  | [-]             | 6,9             | 6,9             | 7,5             |                 |
|                                        | uncracked concrete | $k_{ucr,V}$ | [-]             | 9,6             | 9,6             | 10,5            |                 |
| Partial factor                         | $\gamma_{Mc}^{1)}$ | [-]         | 1,5             |                 |                 |                 |                 |

<sup>1)</sup> In absence of other national regulations

**Table 24: Displacements under shear load of hot-rolled anchor channel**

| Anchor channel                        |                      |      | PEC-TA<br>40/22 | PEC-TA<br>40/22 P | PEC-TA<br>50/30 | PEC-TA<br>50/30 P | PEC-TA<br>52/34 |
|---------------------------------------|----------------------|------|-----------------|-------------------|-----------------|-------------------|-----------------|
| Shear load                            | $V_y$                | [kN] | 10,3            | 29,0              | 16,0            | 39,7              | 28,4            |
| Short-term displacement <sup>1)</sup> | $\delta_{V0,y}$      | [mm] | 2,1             | 2,0               | 2,6             | 2,7               | 3,7             |
| Long-term displacement <sup>1)</sup>  | $\delta_{V\infty,y}$ | [mm] | 3,1             | 3,5               | 3,9             | 4,0               | 5,5             |
| Shear load                            | $V_x$                | [kN] | <sup>2)</sup>   | 5,2               | <sup>2)</sup>   | 3,3               | 7,9             |
| Short-term displacement <sup>1)</sup> | $\delta_{V0,x}$      | [mm] | <sup>2)</sup>   | 0,1               | <sup>2)</sup>   | 0,1               | 1,4             |
| Long-term displacement <sup>1)</sup>  | $\delta_{V\infty,x}$ | [mm] | <sup>2)</sup>   | 0,2               | <sup>2)</sup>   | 0,2               | 2,0             |

<sup>1)</sup> Displacements in midspan of the anchor channel, including slip of channel bolt, deformation of channel lips and slip of the anchor channel in concrete

<sup>2)</sup> No performance assessed

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Characteristic resistances and displacements of anchor channels under shear load

Annex C7

**Table 25: Displacements under shear load of cold-formed anchor channel**

| Anchor channel                        |                      |      | PEC-TA<br>28/15 | PEC-TA<br>38/17 | PEC-TA<br>40/25 | PEC-TA<br>49/30 | PEC-TA<br>54/33 |
|---------------------------------------|----------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Shear load                            | $V_y$                | [kN] | 3,6             | 7,1             | 7,9             | 12,3            | 21,8            |
| Short-term displacement <sup>1)</sup> | $\delta_{v0,y}$      | [mm] | 0,6             | 1,3             | 1,4             | 1,4             | 1,6             |
| Long-term displacement <sup>1)</sup>  | $\delta_{v\infty,y}$ | [mm] | 0,9             | 2,0             | 2,1             | 2,1             | 2,4             |

<sup>1)</sup> Displacements in midspan of the anchor channel, including slip of channel bolt, deformation of channel lips and slip of the anchor channel in concrete

**Table 26: Characteristic resistances under combined tension and shear load of hot-rolled anchor channel**

| Anchor channel                                                             |          |     | PEC-TA<br>40/22                                     | PEC-TA-P<br>40/22 | PEC-TA<br>50/30 | PEC-TA-P<br>50/30 | PEC-TA<br>52/34 |
|----------------------------------------------------------------------------|----------|-----|-----------------------------------------------------|-------------------|-----------------|-------------------|-----------------|
| <b>Steel failure: Local flexure of channel lips and flexure of channel</b> |          |     |                                                     |                   |                 |                   |                 |
| Product factor                                                             | $k_{13}$ | [-] | Values according to EN 1992-4:2018, Section 7.4.3.1 |                   |                 |                   |                 |
| <b>Steel failure: Anchor and connection between anchor and channel</b>     |          |     |                                                     |                   |                 |                   |                 |
| Product factor                                                             | $k_{14}$ | [-] | Values according to EN 1992-4:2018, Section 7.4.3.1 |                   |                 |                   |                 |

**Table 27: Characteristic resistances under combined tension and shear load of cold-formed anchor channel**

| Anchor channel                                                             |          |     | PEC-TA<br>28/15                                     | PEC-TA<br>38/17 | PEC-TA<br>40/25 | PEC-TA<br>49/30 | PEC-TA<br>54/33 |
|----------------------------------------------------------------------------|----------|-----|-----------------------------------------------------|-----------------|-----------------|-----------------|-----------------|
| <b>Steel failure: Local flexure of channel lips and flexure of channel</b> |          |     |                                                     |                 |                 |                 |                 |
| Product factor                                                             | $k_{13}$ | [-] | Values according to EN 1992-4:2018, Section 7.4.3.1 |                 |                 |                 |                 |
| <b>Steel failure: Anchor and connection between anchor and channel</b>     |          |     |                                                     |                 |                 |                 |                 |
| Product factor                                                             | $k_{14}$ | [-] | Values according to EN 1992-4:2018, Section 7.4.3.1 |                 |                 |                 |                 |

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Displacements under shear load  
Characteristic resistances under combined tension and shear load

Annex C8

**Table 28: Characteristic resistances under tension and shear load – steel failure of channel bolts**

| Channel bolt                                |                     |      |                | M8                  | M10  | M12  | M16       | M20   |       |       |
|---------------------------------------------|---------------------|------|----------------|---------------------|------|------|-----------|-------|-------|-------|
| <b>Steel failure</b>                        |                     |      |                |                     |      |      |           |       |       |       |
| Characteristic resistance<br>(tension load) | $N_{Rk,s}$          | [kN] | HBC-28/15      | 4.6                 | 1)   |      |           |       |       |       |
|                                             |                     |      |                | 8.8                 | 22,4 | 35,4 | 44,3      | 1)    |       |       |
|                                             |                     |      |                | A4-50 <sup>2)</sup> | 17,2 | 1)   |           |       |       |       |
|                                             |                     |      |                | A4-70 <sup>2)</sup> | 25,6 | 38,9 | 51,3      | 1)    |       |       |
|                                             |                     |      | HBC-38/17      | 4.6                 | 1)   | 23,2 | 1)        |       |       |       |
|                                             |                     |      |                | 8.8                 |      | 1)   | 35,4      | 55,8  | 1)    |       |
|                                             |                     |      |                | A4-70 <sup>2)</sup> |      | 20,5 | 47,2      | 53,0  | 1)    |       |
|                                             |                     |      | HBC-40/22      | 4.6                 |      | 23,2 | 1)        |       |       |       |
|                                             |                     |      |                | 8.8                 |      | 1)   | 67,4      | 125,6 | 1)    |       |
|                                             |                     |      |                | A4-70 <sup>2)</sup> |      | 20,5 | 59,0      | 91,0  | 1)    |       |
|                                             |                     |      | HBC-40/22-N    | 8.8                 |      | 1)   |           | 125,6 | 1)    |       |
|                                             |                     |      | HBC-50/30      | 4.6                 |      | 1)   |           |       |       |       |
|                                             |                     |      |                | 8.8                 |      | 1)   | 67,4      | 125,6 | 147,1 |       |
|                                             |                     |      |                | A4-70 <sup>2)</sup> |      |      | 59,0      | 109,9 | 121,2 |       |
|                                             |                     |      |                | HBC-50/30-N         |      | 8.8  | 1)        |       | 125,6 | 186,6 |
|                                             |                     |      | Partial factor | $\gamma_{Ms}^{3)}$  |      | [-]  | HBC-28/15 | 4.6   | 2,00  |       |
| HBC-38/17                                   | 8.8                 | 1,50 |                |                     |      |      |           |       |       |       |
| HBC-40/22                                   | A4-50 <sup>2)</sup> | 2,86 |                |                     |      |      |           |       |       |       |
| HBC-50/30                                   | A4-70 <sup>2)</sup> | 1,87 |                |                     |      |      |           |       |       |       |
| Characteristic resistance<br>(shear load)   | $V_{Rk,s}$          | [kN] | HBC-28/15      | 4.6                 |      | 1)   |           |       |       |       |
|                                             |                     |      |                | 8.8                 | 14,6 | 23,2 | 33,7      | 1)    |       |       |
|                                             |                     |      |                | A4-50 <sup>2)</sup> | 11,0 | 1)   |           |       |       |       |
|                                             |                     |      |                | A4-70               | 15,4 | 24,4 | 35,4      | 1)    |       |       |
|                                             |                     |      | HBC-38/17      | 4.6                 | 1)   | 13,9 | 1)        |       |       |       |
|                                             |                     |      |                | 8.8                 |      | 1)   | 33,7      | 62,8  | 1)    |       |
|                                             |                     |      |                | A4-70 <sup>2)</sup> |      | 24,4 | 35,4      | 65,9  | 1)    |       |
|                                             |                     |      | HBC-40/22      | 4.6                 |      | 13,9 | 1)        |       |       |       |
|                                             |                     |      |                | 8.8                 |      | 23,2 | 33,7      | 62,8  | 1)    |       |
|                                             |                     |      |                | A4-70 <sup>2)</sup> |      | 24,4 | 35,4      | 65,9  | 1)    |       |
|                                             |                     |      | HBC-40/22-N    | 8.8                 |      | 1)   |           | 62,8  | 1)    |       |
|                                             |                     |      | HBC-50/30      | 4.6                 |      | 1)   |           |       |       |       |
|                                             |                     |      |                | 8.8                 |      | 1)   | 33,7      | 62,8  | 101,7 |       |
|                                             |                     |      |                | A4-70 <sup>2)</sup> |      |      | 35,4      | 65,9  | 102,9 |       |
|                                             |                     |      |                | HBC-50/30-N         |      | 8.8  | 1)        |       | 62,8  | 101,7 |
|                                             |                     |      | Partial factor | $\gamma_{Ms}^{3)}$  |      | [-]  | HBC-28/15 | 4.6   | 1,67  |       |
| HBC-38/17                                   | 8.8                 | 1,25 |                |                     |      |      |           |       |       |       |
| HBC-40/22                                   | A4-50 <sup>2)</sup> | 2,38 |                |                     |      |      |           |       |       |       |
| HBC-50/30                                   | A4-70               | 1,56 |                |                     |      |      |           |       |       |       |

1) Product not available

2) Materials according to Table 6, Annex A6

3) In absence of other national regulations

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

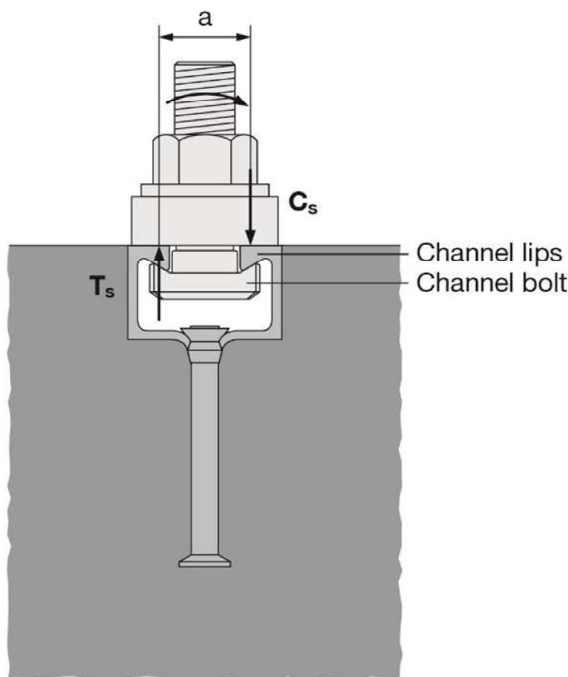
Characteristic resistance of channel bolts under tension and shear load

Annex C9

**Table 29: Characteristic resistances under shear load with lever arm – steel failure of channel bolts**

| Channel bolt                       |                       |      |               | M8                  | M10  | M12                | M16   | M20   |       |  |
|------------------------------------|-----------------------|------|---------------|---------------------|------|--------------------|-------|-------|-------|--|
| <b>Steel failure</b>               |                       |      |               |                     |      |                    |       |       |       |  |
| Characteristic flexural resistance | $M^{0}_{RK,s}{}^{5)}$ | [Nm] | HBC-28/15     | 4,6                 | 4)   | 29,9 <sup>3)</sup> | 4)    |       |       |  |
|                                    |                       |      | HBC-38/17     | 8,8                 | 30,0 | 59,8               | 104,8 | 266,4 | 538,7 |  |
|                                    |                       |      | HBC-40/22(-N) | A4-50 <sup>2)</sup> | 18,7 | 4)                 |       |       |       |  |
|                                    |                       |      | HBC-50/30(-N) | A4-70 <sup>2)</sup> | 26,2 | 52,3               | 91,7  | 233,1 | 454,4 |  |
| Partial factor                     | $\gamma_{Ms}{}^{1)}$  | [-]  | HBC-28/15     | 4,6                 | 1,67 |                    |       |       |       |  |
|                                    |                       |      | HBC-38/17     | 8,8                 | 1,25 |                    |       |       |       |  |
|                                    |                       |      | HBC-40/22(-N) | A4-50 <sup>2)</sup> | 2,38 |                    |       |       |       |  |
|                                    |                       |      | HBC-50/30(-N) | A4-70 <sup>2)</sup> | 1,56 |                    |       |       |       |  |
| Internal lever arm                 | a                     | [mm] | HBC-28/15     | 28/15               | 17,3 | 18,7               | 20,0  | 4)    |       |  |
|                                    |                       |      | HBC-38/17     | 38/17               | 4)   | 23,0               | 24,3  | 26,3  | 4)    |  |
|                                    |                       |      | HBC-40/22(-N) | 40/22               |      | 24,3               | 25,7  | 27,3  |       |  |
|                                    |                       |      | HBC-50/30(-N) | 50/30               | 4)   | 4)                 | 29,9  | 31,7  | 33,9  |  |

- 1) In absence of other national regulations
- 2) Materials according to Table 6, Annex A6
- 3) Not applicable for HBC-28/15 and HBC-50/30
- 4) Product not available



5) The characteristic flexure resistance according to Table 29 is limited as follows:

$$M^{0}_{RK,s} \leq 0,5 \cdot N_{RK,s,l} \cdot a \quad (N_{RK,s,l} \text{ according to Table 11 and Table 12})$$

$$M^{0}_{RK,s} \leq 0,5 \cdot N_{RK,s} \cdot a \quad (N_{RK,s} \text{ according to Table 29})$$

a = internal lever arm according to Table 29

$T_s$  = tension force acting on the channel lip

$C_s$  = compression force acting on the channel lip

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Characteristic flexural resistances of channel bolts under shear load with lever arm

Annex C10

**Table 30: Characteristic resistance  $F_{Rd,s,fi}$  [kN] of anchor channels under fire exposure**

| Channel bolt                                                                                      |                                                  | M10                            | M12 | ≥ M16 |     |
|---------------------------------------------------------------------------------------------------|--------------------------------------------------|--------------------------------|-----|-------|-----|
| <b>Steel failure: Anchor, connection between anchor and channel, local flexure of channel lip</b> |                                                  |                                |     |       |     |
| Characteristic resistance in cracked concrete C20/25                                              | PEC-TA 28/15                                     | R60                            | 0,8 | 2)    |     |
|                                                                                                   |                                                  | R90                            |     |       |     |
|                                                                                                   |                                                  | R120                           |     |       |     |
|                                                                                                   | PEC-TA 38/17                                     | R60                            | 2)  | 1,9   |     |
|                                                                                                   |                                                  | R90                            |     |       |     |
|                                                                                                   |                                                  | R120                           |     |       |     |
|                                                                                                   | PEC-TA 40/25<br>PEC-TA 40/22 (P)                 | R60                            | 1,7 | 3,5   |     |
|                                                                                                   |                                                  | R90                            |     |       |     |
|                                                                                                   |                                                  | R120                           |     |       |     |
|                                                                                                   | PEC-TA 49/30<br>PEC-TA 50/30 (P)<br>PEC-TA 52/34 | R60                            | 2)  | 3,8   | 3,9 |
|                                                                                                   |                                                  | R90                            |     |       |     |
|                                                                                                   |                                                  | R120                           |     |       |     |
| Partial factor                                                                                    |                                                  | $\gamma_{Ms,fi}$ <sup>1)</sup> | [-] |       |     |
|                                                                                                   |                                                  |                                | 1,0 |       |     |

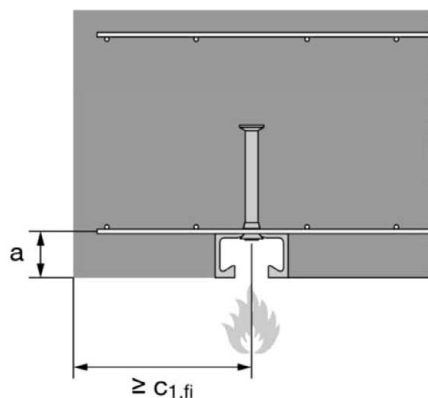
<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> No performance assessed

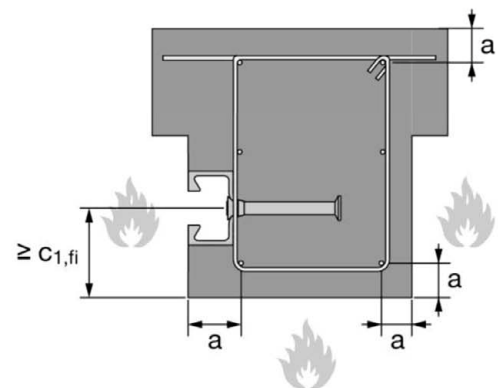
**Table 31: Minimum axis distance of reinforcement**

| Anchor channel     |      | PEC-TA 28/15 | PEC-TA 38/17 | PEC-TA 40/25 | PEC-TA 40/22 (P) | PEC-TA 49/30 | PEC-TA 50/30 (P) | PEC-TA 54/33 | PEC-TA 52/34 |
|--------------------|------|--------------|--------------|--------------|------------------|--------------|------------------|--------------|--------------|
| Min. axis distance | R60  | 35           |              |              |                  | 50           | 50               | 50           | 50           |
|                    | R90  | 45           |              |              |                  |              |                  |              |              |
|                    | R120 | 55           |              |              |                  |              |                  |              |              |

**Fire exposure from one side only**



**Fire exposure from more than one side**



**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Characteristic resistances of anchor channels and channel bolts under fire exposure

Annex C11

**Table 32: Combination of anchor channels and channel bolts under fatigue tension load**

| Anchor channel  |             |                      | Channel bolt |          |             |                      |
|-----------------|-------------|----------------------|--------------|----------|-------------|----------------------|
| Channel profile | Anchor type | Corrosion protection | Channel bolt | Diameter | Steel grade | Corrosion protection |
| PEC-TA 40/22 P  | R           | F                    | HBC-40/22    | M12      | 8.8         | G<br>F               |
|                 |             |                      |              | M16      |             |                      |
| PEC-TA 50/30 P  |             |                      | HBC-50/30    | M16      |             |                      |
|                 |             |                      |              | M20      |             |                      |
| PEC-TA 52/34    |             |                      | HBC-50/30    | M16      |             |                      |
|                 |             |                      |              | M20      |             |                      |

**Table 33: Characteristic resistances under fatigue tension load – steel failure after n load cycles without static preload ( $N_{Ed} = 0$ ) (Design method I according to EOTA TR 050)**

| Anchor channel                                                                                                   |                     | PEC-TA 40/22 P             | PEC-TA 50/30 P | PEC-TA 52/34 |
|------------------------------------------------------------------------------------------------------------------|---------------------|----------------------------|----------------|--------------|
| <b>Steel failure</b>                                                                                             | n                   | $\Delta N_{Rk,s,0,n}$ [kN] |                |              |
| Characteristic resistance under fatigue tension load after n load cycles without static preload ( $N_{Ed} = 0$ ) | $\leq 10^4$         | 16,4                       | 20,9           | 24,3         |
|                                                                                                                  | $\leq 10^5$         | 7,7                        | 9,0            | 12,5         |
|                                                                                                                  | $\leq 10^6$         | 3,2                        | 4,2            | 7,1          |
|                                                                                                                  | $\leq 2 \cdot 10^6$ | 2,6                        | 3,7            | 6,4          |
|                                                                                                                  | $\leq 5 \cdot 10^6$ | 2,2                        | 3,4            | 5,9          |
|                                                                                                                  | $\leq 10^8$         | 2,0                        | 3,3            | 5,7          |
|                                                                                                                  | $> 10^8$            | 1,8                        | 3,2            | 5,5          |

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**  
Characteristic resistances under fatigue tension load

Annex C12



**Table 34: Reduction factor  $\eta_{c,fat}$  of characteristic fatigue resistance - concrete failure after n load cycles without static preload ( $N_{Ed} = 0$ ) (Design method I according to EOTA TR 050)**

| Anchor channel                                                                                                                                                                                                                                                                                                                       |                     | PEC-TA<br>40/22 P  | PEC-TA<br>50/30 P | PEC-TA<br>52/34 |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|--------------------|-------------------|-----------------|
| <b>Pull-out and Concrete cone failure</b>                                                                                                                                                                                                                                                                                            | n                   | $\eta_{c,fat}$ [-] |                   |                 |
| Reduction factor after n load cycles without static preload ( $N_{Ed} = 0$ ) for:<br>$\Delta N_{Rk,p,0,n} = \eta_{c,fat} \cdot N_{Rk,p}$<br>$\Delta N_{Rk,c,0,n} = \eta_{c,fat} \cdot N_{Rk,c}$<br>with $N_{Rk,p}$ calculated according to Annex C3 and $N_{Rk,c}$ calculated according to EOTA TR047, March 2018 or EN 1992-4: 2018 | $\leq 10^4$         | 0,736              |                   |                 |
|                                                                                                                                                                                                                                                                                                                                      | $\leq 10^5$         | 0,665              |                   |                 |
|                                                                                                                                                                                                                                                                                                                                      | $\leq 10^6$         | 0,600              |                   |                 |
|                                                                                                                                                                                                                                                                                                                                      | $\leq 2 \cdot 10^6$ | 0,582              |                   |                 |
|                                                                                                                                                                                                                                                                                                                                      | $\leq 5 \cdot 10^6$ | 0,559              |                   |                 |
|                                                                                                                                                                                                                                                                                                                                      | $\leq 6 \cdot 10^7$ | 0,500              |                   |                 |
|                                                                                                                                                                                                                                                                                                                                      | $> 6 \cdot 10^7$    | 0,500              |                   |                 |

**Table 35: Characteristic resistances under fatigue tension load – steel failure with  $n \rightarrow \infty$  load cycles without static preload ( $N_{Ed} = 0$ ) (Design method II according to EOTA TR 050)**

| Anchor channel                                                                                             | PEC-TA<br>40/22 P               | PEC-TA<br>50/30 P | PEC-TA<br>52/34 |
|------------------------------------------------------------------------------------------------------------|---------------------------------|-------------------|-----------------|
| <b>Steel failure</b>                                                                                       | $\Delta N_{Rk,s,0,\infty}$ [kN] |                   |                 |
| Characteristic fatigue limit resistance ( $n \rightarrow \infty$ ) without static preload ( $N_{Ed} = 0$ ) | 1,8                             | 3,2               | 5,5             |

**Table 36: Reduction factor  $\eta_{c,fat}$  of characteristic fatigue limit resistance - concrete failure with  $n \rightarrow \infty$  load cycles without static preload ( $N_{Ed} = 0$ ) (Design method II according to EOTA TR 050)**

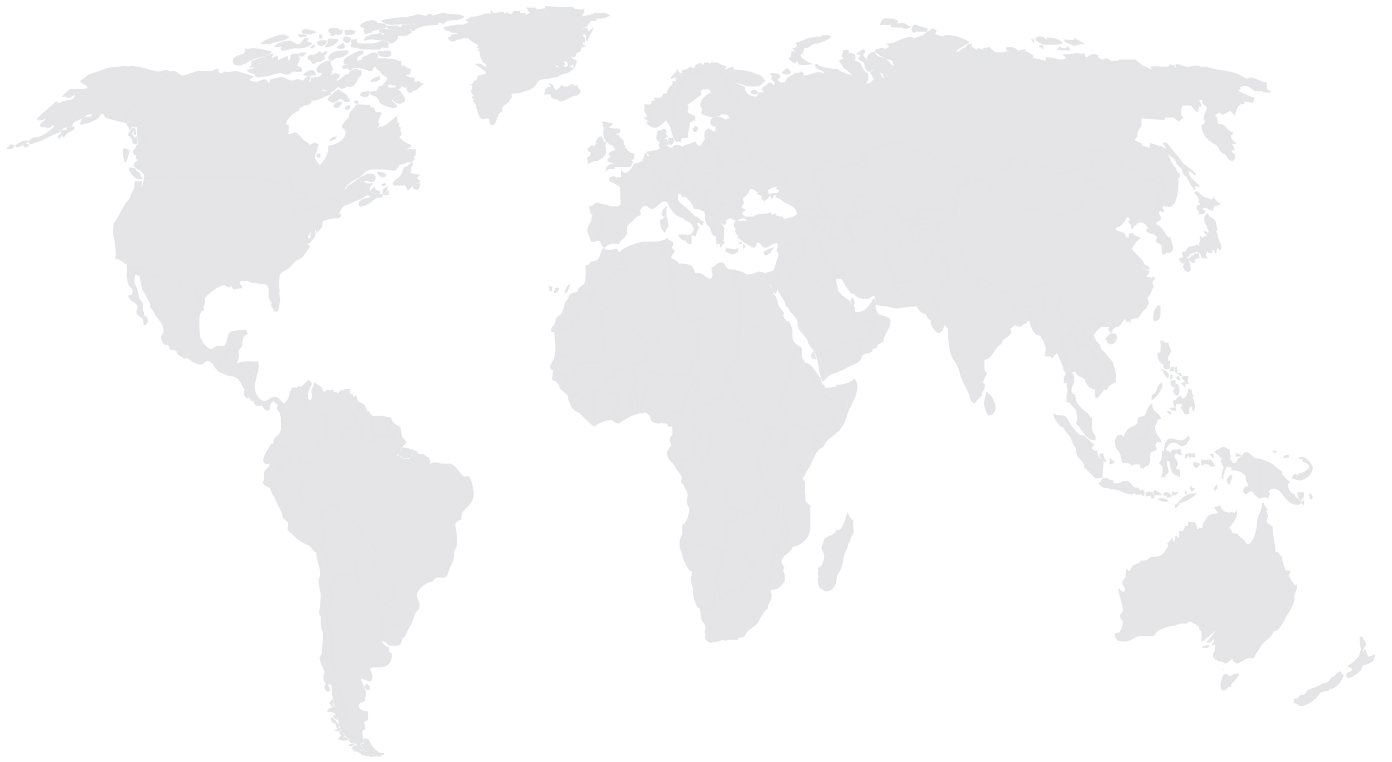
| Anchor channel                                                                                                                                                                                                                                                                                                                                                           | PEC-TA<br>40/22 P  | PEC-TA<br>50/30 P | PEC-TA<br>52/34 |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-------------------|-----------------|
| <b>Pull-out and Concrete cone failure</b>                                                                                                                                                                                                                                                                                                                                | $\eta_{c,fat}$ [-] |                   |                 |
| Reduction factor for fatigue limit resistance ( $n \rightarrow \infty$ ) without static preload ( $N_{Ed} = 0$ ) for:<br>$\Delta N_{Rk,p,0,n} = \eta_{c,fat} \cdot N_{Rk,p}$<br>$\Delta N_{Rk,c,0,n} = \eta_{c,fat} \cdot N_{Rk,c}$<br>with $N_{Rk,p}$ calculated according to Annex C3 and $N_{Rk,c}$ calculated according to EOTA TR047, March 2018 or EN 1992-4: 2018 | 0,5                |                   |                 |

**Anchor channels (PEC-TA) with channel bolts (HBC)**

**Performance Data**

Characteristic resistances under fatigue tension load

Annex C13



[www.pec-europe.com](http://www.pec-europe.com)

PEC Europe GmbH

Obere Kaiserswerther Straße 56  
47249 Duisburg / Germany  
Phone: +49 (0) 203 - 45 65 99 0  
Fax: +49 (0) 203 - 45 65 99 25  
[sales@pec-europe.com](mailto:sales@pec-europe.com)

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